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APPENDICES III.

A - F no information

Scientific Order of Battle, see attached Chemical Research, see attached.

ANNEXURES IV.

A Sketch map (L.E.N.I.) Institute

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Appendix	aC a	
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SCIENTIFIC ORDER OF BATTLE

A. ESTABLISHMENTS

L.E.N.I. Institute, LENINGRAD

In 1947 the Institute in 25X1

LENINGRAD was known as KHIMGAS, a scientific institute belonging to 25X1

a Ministry, thought to have been called "Fuel Gas". In 1950 25X1

a re-organization took place whereby the Institute became known as L.E.N.I.

N.I. means 25X1

Scientific Institute. At that time it became part of the Petroleum Ministry.

At the same time a further Institute in LENINGRAD, known as the "High Pressure"

Institute was amalgamated with the L.E.N.I. and there was thereafter a general flow of personnel from the High Pressure Institute to the L.E.N.I.

The L.E.N.I. is located on the south-east outskirts of LENINGRAD at FARFOROVAYA. It consists of two main buildings and a yard on the north-eastern side of the LENINGRAD-MOSCOW railway directly opposite FARFORGVSKY post railway station. A location sketch also showing the Institute layout is given at Annexure [A].

B. PERSONNEL

In 1947 the Director of the Institute was Simon Sakharovich LEVIN, but in the same year he was re-appointed a departmental chief and his place taken by SHITKOV, who had formerly held some other appointment in the same Institute. He was assisted by an administrative chief 25X1 there were four main departments in the Institute: LEVIN, had one which was responsible for hydrogenation work; RUDKOVSKI, had a department responsible for Oxosynthesis; KAGAN, had a department for hydro-carbon synthesis, and there was a further department responsible for work on aromatisation RUDKOVSKI's department had two sub-departments - one of which 25X1 was controlled by Madam KETSLER.

German Specialists at ORANIEMBURG

specialists at that location were divided into three subgroups. The first group is one which apparently did most of the work, and this work was entirely to do with torpedoes 25X1 with hydrogen peroxide propulsion units. That group consisted of Kurt LAWITSCHKA (who was in charge), Dipl Ing. ABERMETH, who does design work, together with Dipl Ing LOEWIS, SCHOLTZ, who worked on jet regulator control, and MISLOWICZECK. Connected with their work was a concrete bunker which covered a floor space of 15 x 15 metres. They used hydrogen peroxide, hydrazine hydrate and a copper complex salt used to effect the decomposition

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Appendix 'G'
(Cont'd)

of hydrogen peroxide, hydrazine hydrate and a copper complex salt used to 25X1 effect the decomposition of hydrogen peroxide. 25X1 were stored in railway tank wagons and supplied as used. The second group at ORANIENBURG consisted of 3 engineers called KOLB (?), GRAF and JON, who were carrying out work connected with sea mines (possibly accustic 25X1 The third group was the high frequency group. 25X1 consisted of: GLOEDER, Dipl. Ing. MARTIN, who did work on fuses (possibly magnetic and acoustic), completed by 1948, and thereafter, work of measuring equipment such as oscillographs; GREFE (physicist); Professor LUEBKE, who worked with a large indoor water testing tank, possibly carrying out acoustic measurements; Ing. SEDLER; Ing. HILDEBRANDT. Outside the above grouping system, Dr. Glemke, a mathematician, carried out calculations which Dr. POHL believed included torpedo courses: GLEMKE did not, apparently belong to the torpedo group.

Specialists at G. I.P.Kh.

the three remaining specialists at the G.I.P.Kh.,

25X1 25X1

Dr SMEYKEL, OTTO and PEINZE had been posted to RUBEZNOYE,

25X1

they may be serving a period of time during which they are not allowed to give information of their work to other people. The reason for this assumption is not based upon material evidence, but simply called to mind in association with a procedure whereby IG Farben imposed a "Karrenzzeit" in their chemist's contracts (a period of time whereby employees are obliged to maintain strict silence regarding their activities with the firm after they ceased to be employed by them).

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CHEMICAL RESEARCH

1.

	Tata Class Manager Control	25 X 1
(a) Main	Research Laboratory	
(at) Practit	1165641 CII Dabbi 6301, h	
		2
	This plant was not developed	to 2
	ion stage because of the danger of losing valuable materials	in -
ossible ai	r=raids.	2
		25
		2
(a) Pos	t-war Work at LEUNA	
	•	
	ediately after the end of the war it was decided to try and	produce
certain dru	gs at the LEUNA WERK de preparation of "Pyramidin". This failed and no further work	
carried out	on it.	TOTOTOM
of Insulin.	The result of this was that an inferior but effective pro	duct 25
was prepare	and although production started it was very soon dropped,	_
	account of unavailability of raw materials combined with thinferiority.	
-	post-war reconstruction of the North	. 7
Organic Lal	poratory (as opposed to the organic department of the Main R	esearcn 2
Laboratory	This North laboratory consisted of a low pressure lab, h	ipped
pressure la	ab, and an analytical lab. As these laboratories became equal out the following items of research:	vvq
GWT.T.		25
1)	The preparation of propione aldehyde from propanol using	
	zinc sulphide. From the aldehyde, propionic acid was pre-	, [
	pared. This was intended as an intermediary for the WOLFEN	
	FILMFABRIK。	_ 2 2
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- The recovery of ethanol by hydrogenation, for which 7 high pressure chambers were constructed at LEUNA.
- 3) The preparation of normal propanol: this work was not completed and left in favor of other work.
- 4) The prepation of contacts for methanol and propionol oxidiation.
- The recovery of acetic acid using carbon monoxide and methanol.
- 6) The preparation of methyl acetate.

25X1

2. Transfer to LENINGRAD

On the 22nd October 1946 eleven LEUNA WERK chemists were transported to LENINGRAD - the same time as other specialists were taken to the USSR. The group who arrived at SESTRORETSK (near LENINGRAD) was as follows:-

Dr. ECKOLDT

In the SMA group at LEUNA where he wrote reports.

Dr. KAUFMANN

At LEUNA; Work on the hydrogenation of coal.

Dr. SMEYKAL

At LEUNA; engaged on pharmaceutical work. At LEUNA; worked on propionic acid nitrile.

Dr. von der HORST-

Was the LEUNA manager of the methanol and

Dr. PEINZE

amine factory.

Dr. GEISSLER

In the LEUNA SMA group doing nitration work. Head of LEUNA material testing department.

-Dr. WYSZOMRISKY Dr. POHL

Organic research etc (as in para.1)

Herr LORENZ

General experimental work in the main laboratory

at LEUNA

Herr FRIESE

MOSS BIERBAUM/AUSTRIA: Responsible for Instruments

Manager

Herr OTTO

LEUNA design office

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Approved For Release 2009/09/04: CIA-RDP81-01028R000100110006-2 25X1 SECURITY INFORMATION Appendix H 3rd page 25X1 (b) Ester Oils 25X1 These esters were made from by-products of isobutanol 25X1 synthesis and consisted of adipic acid methanol and primary alcohols washed with caustic soda solution and distilled at low pressure. The resulting esters gave a range of lubricants of varying viscosities from thick to medium oils. However, higher alcohols being not available, the attempts were not at first successful. Alcohols from the oxo synthesis were later available 25X1 25X1 Production of a compound P.3 compound P.3 (Trimethylol-Ethane) 25X1 as follows:obtained from $CH_3 - CH_2$ OH obtained from CH3 OH ÷ нсоон 25X1 this was to be used as an explosive after nitration. This compound, however. 25X1 use in the production of synthetic glycerine. 25X1 25X1 the sulphur and calcium salts present as impurities in the finished product prevented the complete nitration and thus the application of this compound as an explosive. 25X1 25X1 Antioxident inhibitor for synthetic lubricant 25X1 25X1 A priority was laid down requiring both inhibitors to be prepared by the beginning of June 1949. This was the only priority ever given by the Russians to work carried out by Germans The reason for this time limit was not known the plant for the manufacture of these inhibitors was so elementary that the Russians would undoubtedly have no difficulty in putting the process on the production level. The antioxidant inhibitor is a tin compound prepared as follows: 25X1

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para tetiary isobutyl phenol.

$$2 \stackrel{OH}{\longrightarrow} + SCI_2 \longrightarrow OH \longrightarrow S \stackrel{OH}{\longrightarrow} S \longrightarrow OH \longrightarrow A Nacl$$

$$CH_3 \stackrel{C}{\longrightarrow} CH_3 \longrightarrow CH_3 \stackrel{C}{\longrightarrow} CH_3 \longrightarrow CH_$$

di-isobutyl diphenyl sulphide

sodium phenolate of di-isobutyl

Inhibitor

The application of this inhibitor was to make a 50% solution of it in SS:906 synthetic lubricant taken from the first run. This solution was then mixed with SS 906 synthetic lubricant giving a solution percentage of 0.02% proportion of the mixure. Besides having the effect of an antioxidant preventing the formation of gummy substances, the inhibitor had the effect of giving a higher viscosity index, with a depressed power print.

25X1 25X1

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25X1

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Anti-corrosion inhibitor for synthetic lubricant

The preparation of an anti-corrosion inhibitor which had the LEUNA WERK trade name of MESULFOL was included in the priority with the antioxidant described in para. (d) above. MESULFOL, besides being an anticorrosion inhibitor provided increased lubrication efficiency for higher pressures and applied as a component of weapon oil. In Germany weapon oil was a mixture of mineral oils, ester oils and a natural oil extracted from pigs claws. This natural oil was replaced in the mixture by SS 906 synthetic lubricant which had 4% of MESULFOL inhibitor in it. The preparation of this inhibitor is as follows:-

Iso-amyl-alcohol

Iso-amylxanthogenate potassium

(f) Adipic Acids

25X1

25X1

At the LEUNA WERK there was a plant for the production of adipic acid which the Russians had dismantled and taken to Russia complete with the personnel erected in DZERZHINSK. operating it. The process was where vinyl, cresyl and para-isobutyl phenol are oxidised

25X1

to adipic acids However, it appears that the Russians did not seem to have any interest in

adipic acid outside nylon production

25X1

25X1

Hydrogenation Group

25X1 the Hydrogenation group KAUFMANN and LORENZ. Since coming to the Institute these two had been employed at the re-erection of a LEUNA WERK twin-stall hydrogenation plant for the hydrogenation of tar. At this work they did no active research, it consisted merely of actual reconstruction, calculations and measurements

conducted in connection with the running of the plant. etc.

25X1

months work was on the partial hydrogenation of naphthol in an autoclave. This included the preparation of nickel, chromium and Atkin's contacts.

25X1

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25X1 General observations regarding conditions in the L.E.N.I. (a) the equipment was restricted to glass flasks all of which bore the JENA trademark, and an extremely 25X1 restricted number of chemicals: this gave a catastrophic effect in comparison to what they were accustomed as research chemists in the LEUNA WERK laboratories. During the whole time they spent at L.E.N.I. their equipment was very gradually increased so that by the time of their repatriation they had the laboratory almost equipped up to the LEUNA WERK standard. (b) Most of the glass equipment which they received at L.E.N.I. was stamped **JENA** this was up to JEMA's normal standard. However, included among it was always a proportion of Russian glassware which was inferior as far as they were concerned for two main reasons: the first of these was that the glass itself was inferior and the equipment would break after being used two or three times; secondly the gradation and markings on glassware was clumsy and confusing to the Germans. They therefore chose to use German glasswars all the time 25X1 meters with which they worked were definitely inaccurate and had to be standardized by comparison with German thermometers and a conversion formula calculated for each. (c) Regarding Russian non-glass laboratory equipment such as chemical balalthough apparently accurate they were outmoded and 25X1 similar in design to what one expects to find only in educational establishments. 25X1 (d) the Russian chemicals were impure. 25X1 (e) Regarding laboratory staff the laboratory assistant 25X1 was a type who completely unskilled in laboratory work and their numbers in the. Institute were very limited. Their place was taken by a higher number of chemists than one would expect in a European laboratory of similar nature. The standard of education of these chemists have been affacted by a general shortage of laboratory equipment prevalent in the USSR. That this shortage existed was evident since not only Russians from other laboratories but research staff visiting from LENINGRAD Universities begged to take avay even ordinary glass equipment since this state of affairs could be made apparent it must reflect a serious shortage of equipment allotted for educational purposes. A further reflection was the undoubted lack of practical ability which newly qualified chemists possessed when joining the Institute straight from the University. Those coming to lacked both practical skill and that type of knowledge which is 25X1 only gained by practical experience: on the other hand theoretical knowledge which comes from reading alone had apparently been well instructed and learned. The way in which these chemists took to practical work was various. Those who had an interest in it were as quick, if not quicker, than the average European student in acquiring skill in research. There were, however, a large proportion of chemists who had no interest in the work since apparently, the Russian educational system is not one of free will and University undergraduates are allotted to science subjects according to some system, possibly of supply and demand, as opposed to the choice of the student. Thus, chemists were being trained who never in their lives would become efficient research workers. 25X1 Hussian chemists never derive any pleasure from their work, being affected the whole time by fear instead. Their fear that

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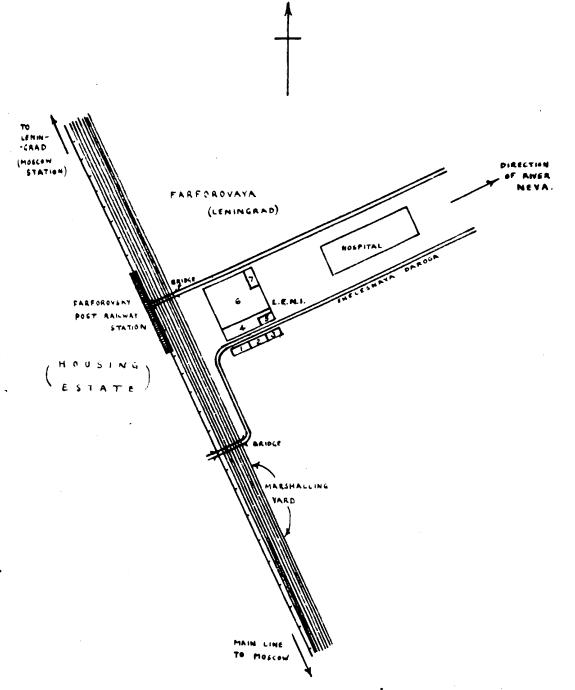
25X1

things might be seen to have gone wrong by their superiors is sufficient to guide them away from any measure of interest to complete a research assignment. A small illustration supposes that a distillation apparatu25X1 breaks durings its operation in the laboratory. The Russians are courageous enough to approach the broken apparatus in order to put out the fire etc., but then their next instinct, instead of opening all the doors and windows to let out the fumes as one would expect, is to rush madly to all the doors and windows and lock them in order to have the whole thing tidied up before their superiors find out anything

- and

about it.

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ANNEXURE 'A'

OF THE LE.N.I.

(FORMERLY 'KHIMGAS' INSTITUTE)

KEY (LENI

INSTITUTE { 2 - ACCOMMODATION FOR RUSSIANS 25X } 3 - ADMINISTRATION OFFICES | INSTITUTE { 4 - LABORATORIES (3 STOREYS) | BUILDING { 5 - TECHNICAL ROOMS (GROUND) | INSTITUTE { 6 - YARD WITH FITTING SHOPS | GROUNDS { 7 - HYDROGENATION PLANT (EX LEUNA) | CONTROL | CONT